



Left: CRAFT II plus - the unbeatable power pack.

Protective shield made from a single mould: CRAFT II plus is created using the aluminium die-casting process. The luminaire is distinguished by its impressive resilience and revolutionary thermal management - even when faced with challenging ambient temperatures and extreme mechanical or chemical stresses.

Right: CRAFT II performance - the robust lightweight. Sustainably produced, powerful in action: housed in a lightweight yet sturdy sheet steel housing, the CRAFT II performance is a highly efficient high-bay luminaire. Extremely versatile thanks to six different light distribution curves. And with housing "Made in Germany", in a zero carbon production process.



# CREATED FOR CHALLENGING ENVIRONMENTS

CRAFT II – is not just two powerful new high-bay luminaires.
CRAFT II is more than that: it's the first generation of
Zumtobel high-bay luminaires based on the platform
principle. Not a fixed stand-alone solution, but a tailor-made
system. Maximum performance. And perfectly adapted to the
requirements of the relevant operation.

# REVOLUTIONARY THERMAL MANAGEMENT

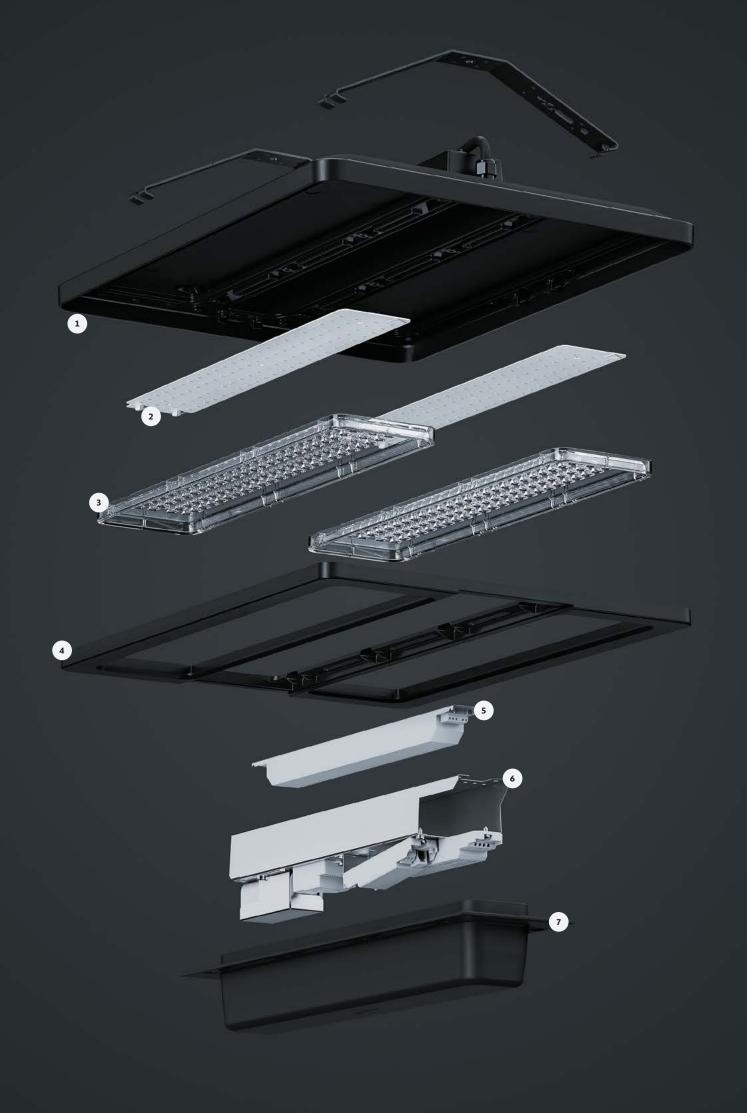
The CRAFT II plus uses two fundamental principles of physics, the Venturi effect and the Coandă effect, to cool and clean itself. The result: the innovative high-bay luminaire is in a completely different class from its predecessor model and can withstand high ambient temperatures (up to 70°C) throughout its entire life time of around 100 000 hours. To achieve this, CRAFT II plus relies on an intelligent interplay of air pressure, air speed and air temperature. And all in an aluminium housing with excellent thermal conductivity.

### Self-cleaning thanks to the Coandă effect.

The Coandă effect is a principle of physics used in the aviation industry and applied to CRAFT II plus: a pressure imbalance presses the airflow against the curved surface of the luminaire. This efficiently cools the LED boards in particular. At the same time, the airflow also removes everyday dust from the surface of the luminaire.

### Efficiently cooled thanks to the Venturi effect. Specially designed nozzles

Specially designed nozzles in the body of CRAFT II plus generate negative pressure - and thus ensure that the air circulates at a high speed between the LED drivers and LED boards. The so-called Venturi effect cools the CRAFT II plus luminaire very efficiently and allows the power pack to be operated even at extremely high ambient temperatures.



## RESILIENT POWER PACK

Whether in heavy industry, in agriculture, in swimming pools or gymnasiums – wherever extreme chemical and mechanical stresses are at play, the strengths of the CRAFT II plus really come into their own. Tough. Strong. Resilient. And housed in a high-quality aluminium housing. The CRAFT II plus luminaire is particularly impactresistant thanks to a glass fibre-reinforced polyamide cover for the electronic components and thanks to diffusers, which are resistant to chemical and mechanical stresses.



#### Housing

Impact- and corrosion-resistant aluminium housing with copper content reduced by 80%, powder-coated for special surface strength and maximum protection in challenging environments.



#### LED boards

LED boards designed for a very long life time, and premium-quality LED chips, with increased resistance to moisture, temperature and chemicals.



#### Diffusers

Resistant to chemical influences and mechanical stresses, available in polycarbonate, PMMA or CHEMO.



#### Frame

A solid frame made of the same material as the housing protects the main internal components and ensures optimum protection of the sealing elements.



#### LED drivers

Industrial LED drivers specially developed for CRAFT II for increased safety, thanks to sturdy design and extensive testing under extreme conditions, high reliability thanks to the selection of premium-quality components.



#### Connectivity

Presence detection and DALI-addressable: control the traditional way via cable or wirelessly via Bluetooth\*. The bmLINK integrated in the DALI system wirelessly and synchronously controls all the luminaires of an assigned group. The sensor technology of the high-bay luminaire precisely detects presence or absence and thus saves energy.



#### Cover for electronic components

Impact- and corrosion-resistant, made of glass-fibre-reinforced polyamide, for optimum transmission of radio waves from Bluetooth® devices and sensors.





CPS – three letters, one promise: the so-called CRAFT PROTECTION SHIELD provides the CRAFT II product family with a type of protective shield for challenging industrial environments. In both the aluminium and sheet steel variants, the housing is made from a single mould. Zumtobel thus guarantees that sensitive components such as sensors, emergency or IoT technology are completely covered and also prevents water from getting into the luminaires.

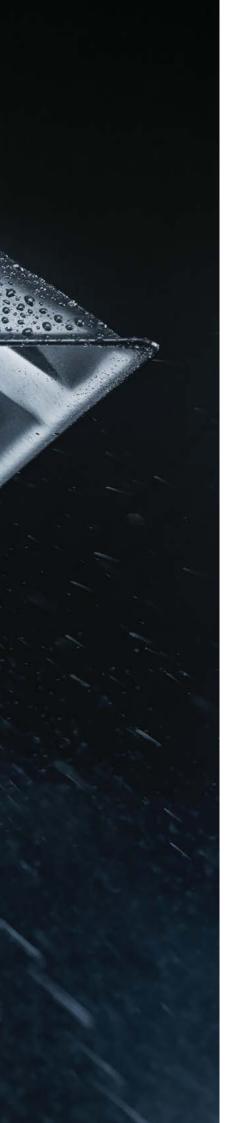
On conventional high-bay luminaires, screws on the top mean that there is a danger of moisture and chemicals getting into the housing from above.

The CRAFT PROTECTION SHIELD eliminates potential entry points on the top of the luminaire.

All screw connections on CRAFT II performance and CRAFT II plus are on the underside of the luminaire and thus completely covered by the innovative CPS. A protective shield that is as simple as it is effective.







### HIGH-PRESSURE CLEANING

Attractive appearance, minimal cleaning effort:
the clear housing design with smooth surfaces
and rounded corners prevents water or dirt from
accumulating on the luminaires of the CRAFT II
product family. But does dust still sometimes need
to be removed? The smooth surface (CRAFT II
performance) and the large distance between the ribs
on the high-bay luminaire (CRAFT II plus) makes it
easy to clean the luminaires by hand with a cloth.

CRAFT II luminaires are supplied with water protection class IP66 as standard. Those who want to bring out the heavy guns, for example a high-pressure washer, can do this for the CRAFT II plus luminaire without hesitation because this can be supplied with IPX9 on request. This maximum degree of protection is made possible by the

CRAFT PROTECTION SHIELD and the innovative sealing system, which places all sealing channels at the same level. For the CRAFT II plus, these come with a corrosion-resistant liquid seal, which follows the shape of the sealing components. Maximum protection. Even at maximum water pressure.

	CRAFT II performance	CRAFT II plus	
Housing material	galvanised steel plate (powder-coated)	die-cast aluminium	
Protection class	IP66	IP66	
		IP69	



# LIGHT QUALITY FROM ZUMTOBEL

The CRAFT II product family doesn't just make use of pioneering technologies, it also benefits from the extensive project experience and in-depth lighting expertise of the Zumtobel Group. For example, the optics engineers have replicated a natural phenomenon called TIR – total internal reflection. Transparent, laser-structured lenses with a micrometrically small, diagonal dome-like structure reflect the whole ray of light like a mirror. This distributes the light rays optimally in the room – precise and highly efficient.



Without controlled glare optic



With controlled glare optic

#### CONTROLLED GLARE OPTIC

But that's not all. The CRAFT II product family also offers a very elegant solution to a common problem in all high-bay luminaires: their glare or perceived glare. This occurs for example in a logistics setting or in sport – especially in any situations in which people look up and directly into the light from a high-bay luminaire. For these situations, Zumtobel has developed an innovative "controlled glare optic". An integrated louvre enhances the appearance of the CRAFT II performance or CRAFT II plus luminaires and creates two additional light distribution options: "narrow beam controlled glare" and "wide beam controlled glare". These are extremely effective in reducing glare to a minimum and enable a UGR < 19.

#### CRAFT II PERFORMANCE M

#### CRAFT II PERFORMANCE L





Mounting type	Surface-mounted (ceiling, wall) Suspended (chain suspension, cord suspens Recessed TECTON compatible Trunking	ion, vertical cable suspension)	
Dimension	540 x 470 x 77 mm	1045 x 470 x 77 mm	
Luminaire luminous flux	10000lm, 13500lm, 17500lm, 21000lm	20 000 lm, 27 000 lm, 35 000 lm, 42 000 lm	
Colour temperature	3000K, 4000K, 5000K, 6500K	3000K, 4000K, 5000K, 6500K	
Typical applications	Logistics, retail, automotive, manufacturing		
Housing material	Galvanized steel sheet (powder coated)		
Light distribution	Very Wide, Asymetric, Wide, Narrow, Wide beam controlled glare, Narrow beam controlled glare		
Controls	Fixed output, DALI, Wireless (bmLINK)		
Sensors	Integrated Microwave Sensor for motion detection, DALI-2 PIR Multi-sensor for motion detection and ambient light detection		
Emergency	Self-contained (E3, E3D, E3DUK) Central supply		
Temperature range	-25°C to +65°C		

#### CRAFT II PLUS M

#### CRAFT II PLUS L



Surface-mounted (ceiling, wall)

Suspended (chain suspension, cord suspension, vertical cable suspension)

Recessed

TECTON compatible

Trunking

518 x 414 x 109 mm	1025 x 414 x 109 mm			
10 000 lm, 13 500 lm, 17 500 lm, 25 000 lm	20000lm, 27000lm, 35000lm, 50000lm			
3000K, 4000K, 5000K, 6500K	3000K, 4000K, 5000K, 6500K			
Metal processing, heavy industry, wood, textile, chemical production, cool logistics				
Aluminium die-cast				
Very Wide, Asymetric, Wide, Narrow, Wide controlled glare, Narrow controlled glare				
Fixed output, DALI, Wireless (bmLINK)				
Integrated Microwave Sensor for motion detection				
Self-contained (E3, E3D, E3DUK) Central supply				
-40°C to +70°C				



Video CRAFT II

### T H E L I G H T



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